

TEST REPORT: 4786916106.1

RICHIEDENTE

Nome:

Metalmeccanica Alba S.r.l.

Indirizzo:

Via Boschier, 54/A, Localita Ca'

Rainati

San Zenone degli Ezzelini, TV

31020 Italy

Product:

Sedia FEEL slitta



DATE

Sample in:

11/5/2015

Tests start:

12/5/2015

Tests end:

28/5/2015

Report issue:

28/5/2015

OVERALL DIMENSIONS:

Measured:	Depth:	480 mm;	Height:	828mm
	Width:	544 mm	Weight:	5,5 kg
Nominal:	Depth:	ND	Height:	ND
	Width:	ND	Weight:	ND
Campala mumban	2447020	Order number: 10770600		

Sample number

2117829

Order number: 10779688

REFERENCE STANDARD

ANSI/BIFMA X5.1:2011 General-Purpose Office Chairs - Tests.

The paragraphs of the standard evaluated as not applicable to the product have not been shown in this test report

Defect before test: NO DEFECT

Tests have been performed on a temperature of 22 ± 3 °C

Tests have been carried out on 2 samples according to Client request

The backrest tested is PIVOT: NO The sample is classified as Type: III

> Technician Rodolfo Sala

y Manager

Note: any copy, even partial, of this report, and any change or alteration to it are strictly forbidden. The test results listed in this report are relevant only for the tested sample. Sampling performed by the customer.



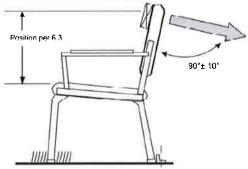


LAB Nº 1514

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Backrest Strength Test - Static - Type II & III ANSI/BIFMA X5.1:2011 Par. 6



Test has been performed pushing the backrest backwards

Backrest height: 414 mm

Loading pad height measured from the seat: 406 mm Adjustment devices have been set on the normal condition

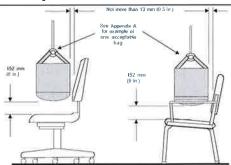
Functional load					
Backrest force (N)	Time of test (sec)	N° cycle	Rating		
667	60	1	Р		

Note: 3rd test performed on the sample

Proof load					
Backrest force (N)	Time of test (sec)	N° cycle	Rating		
1.112	60	1	Р		

Note: 3rd test performed on the sample

Drop Test - Dynamic ANSI/BIFMA X5.1:2011 Par. 8



Adjustment devices have been set on the normal condition

Aujustilient devices have been set on the nor	mai condition			
Fu	nctional Load			
Distance between the bag and the backrest (mm)	Height of fall (mm)	Weight of bag (kg)	N° cycle	Rating
25	152	102	1	Р

Note: 5th test performed on the sample

Proof Load					
Distance between the bag and the backrest (mm)	Height of fall (mm)	Weight of bag (kg)	N° cycle	Rating	
25	152	136	1	Р	

Note: 5th test performed on the sample





Furniture Business Division

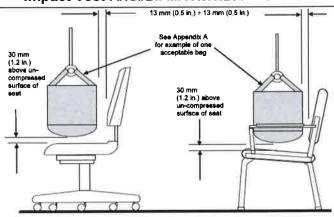
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Seating Durability Tests - Cyclic ANSI/BIFMA X5.1:2011 Par. 11

Impact Test ANSI/BIFMA X5.1:2011 Par. 11.3



Adjustment devices have been set on the normal condition Minimum thickness of cushiony materials of seat: 0 mm

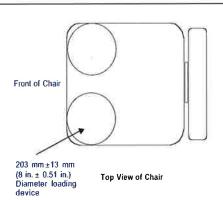
Thickness of additional foam: 50 mm (IFD al 25% di 200 N ± 22 N)

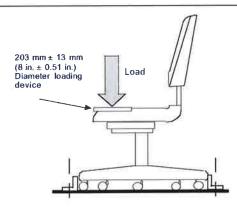
Distance between the bag and the backrest: 13 mm

Weight of bag (kg)	Height of fall (mm)	N° cycle	Cycle frequency (cycle / minute)	Rating
57	30	100.000	10	Р

Note: 1st test performed on the sample

Front Corner Load-Ease Test - Cyclic - Off-center ANSI/BIFMA X5.1:2011 Par. 11.4





Test has been performed for 40.000 cycles alternating on front chair

Seating force (N)	N° cycle	Cycle frequency (cycle / minute)	Rating
734	40.000	12	Р

Note: 2nd test performed on the sample





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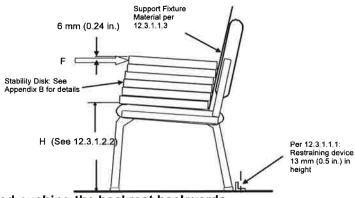


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Stability Tests ANSI/BIFMA X5.1:2011 Par. 12

Rear Stability ANSI/BIFMA X5.1:2011 Par. 12.3

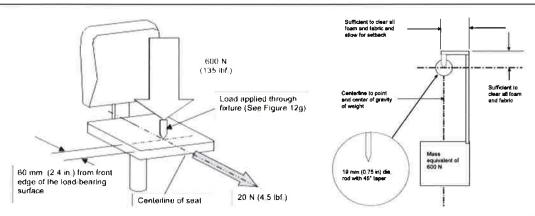


Test has been performed pushing the backrest backwards Force of overturning has been applied: top of the disk

Applied discs on seat (N)	Horizontal force (N)	Loading point	Rating
6	156	6 mm from the top of the disk	Р

Note: The horizontal force has been determined by the following formula: F = 0.1964 (1195 - H), where H is: 403 mm. 6th test performed on the sample

Front Stability ANSI/BIFMA X5.1:2011 Par. 12.4



Load seat (N)	Loading point (mm)	Horizontal force (N)	Rating
600	60	20	Р

Note: 7th test performed on the sample





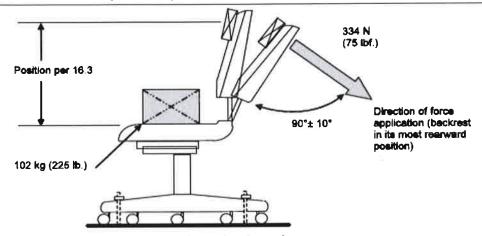
Furniture Business Division

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Backrest Durability Test - Cyclic - Type II and III ANSI/BIFMA X5.1:2011 Par. 16



Test has been performed pushing the backrest backwards

Backrest height: 414 mm

Loading pad height measured from the seat: 406 mm Adjustment devices have been set on the normal condition

Cycle frequency: 12 cycle / minute

Backrest width at the point of load: 390 mm

	Backrest width ≤406 mm	11.1	
Seating load (kg)	Backrest force (N)	N° cycle	Rating
102	334	120.000	Р

Note: 4th test performed on the sample



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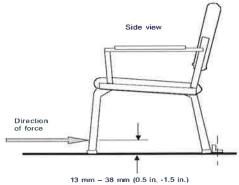


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Leg Strength Test - Front and Side Application ANSI/BIFMA X5.1:2011 Par. 18

Front Load Test ANSI/BIFMA X5.1:2011 Par. 18.3



Load is applied to inwards and parallel to the axis between the front and back of the seat Load is applied one time on each front leg Height load pad (measured from floor): 28 mm

Distance between the load pad from the outer edge of the leg: 6 mm Adjustment devices have been set on the normal condition

Functional Load				
Horizontal force (N)	Time of test (sec)	N° cycle	Rating	
334	60	1	Р	

Note: 8th test performed on the sample

Proof load				
Horizontal force (N)	Time of test (sec)	N° cycle	Rating	
503	60	1	Р	

Note: 8th test performed on the sample



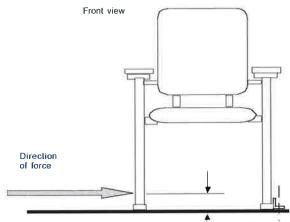


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Side Load Test ANSI/BIFMA X5.1:2011 Par. 18.4



Load is applied to inwards and parallel to the axis between the right and left of the seat Load is applied one time on each side leg

Height load pad (measured from floor): 28 mm

Distance between the load pad from the outer edge of the leg: 6 mm

Adjustment devices have been set on the normal condition

Functional Load					
Horizontal force (N)	Time of test (sec)	N° cycle	Rating		
334	60	1	Р		

Note: 9th test performed on the sample

Proof load					
Horizontal force (N)	Time of test (sec)	N° cycle	Rating		
503	60	1	Р		

Note: 9th test performed on the sample

Legend:

P = PASS, the sample MEETS the standard requirement.

F = FAIL, the sample DOES NOT MEET the standard requirement.

NA = NON APPLICABILE, the requirement/test IS NOT APPLICABLE to the sample.

NR = NOT REQUESTED, On Customer request the test is NOT PERFORMED.

NP = General note (see details).

ND = NOT DECLARED.

II = The rating of test CANNOT BE EXPRESSED, see details in test report

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